

ROOF X TENDER® 325

NON-FIBERED ASPHALT EMULSION

DESCRIPTION:

Roof X Tender® 325 Non-Fibered Asphalt Emulsion is a highly versatile, professional grade coating for application to built-up, mineral surfaced, modified (both SBS and APP), metal, concrete, corrugated and other roof surfaces. It can be used alone or in combination with polyester when installing roof restoration systems. It is non-flammable, low odor and bonds to damp or dry surfaces. It can also be used for dampproofing above or below grade foundation walls, sealing masonry surfaces and retaining walls and as an anti-corrosive wood, metal, and pipe coating.

PREPARATION:

All surfaces must be clean, have proper drainage and be free of surface rust, dust and any other foreign matter. Roof surface may be damp (from morning dew), however surfaces may not be saturated with water. Brush clean all cracks, holes, and damaged or rusted areas with a wire brush. Repair using approved Roof X Tender Sealant in a 3 course fashion. **DO NOT HEAT OR THIN. DO NOT APPLY IF RAIN IS EXPECTED WITHIN 36 HOURS.**

APPLICATION:

For exterior use only. Protective clothing, gloves, and eyewear should be used during application of this product. Always apply on a clear, warm sunny day. Apply in morning hours to allow maximum cure time. Application should be completed a minimum of 4 hours prior to sunset. Temperatures must be above 55 °F (for 24 hours) and rising, but not above 110 °F. Apply using professional airless sprayer, brush or 1/2" to 3/4" nap roller. See system specifications for coverage rates. Cure times vary depending on coverage rates, humidity, temperature and texture of surface. Allow a minimum of 4 hours between coats. **DO NOT APPLY TO DRIVEWAY SURFACES.**

SPRAY INFO:

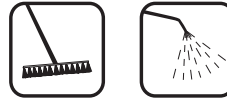
1000-1500 PSI, .061-.099 Tip Size, 3-6 GPM

STORAGE & HANDLING PRECAUTIONS:

Do not store at temperatures below 50 °F. **DO NOT ALLOW PRODUCT TO FREEZE.** When transporting this product, ensure that lid is tight and pail is secure and upright. Do not allow pail to tumble as this may cause lid to loosen and leakage to occur. Do not transport on passenger seats or inside the passenger compartment of any vehicle. Store product in the cargo area of vehicle, and secure over protective cloths to prevent damage due to accidental spills. Do not store at temperatures above 110 °F. This manufacturer also disclaims liability for flat surface application where poor drainage or moisture may prevail. Seal container when not in use.

CLEAN-UP:

Clean tools with warm water and soap.



- GREAT FOR USE IN COLD PROCESS ROOFING
- USE WITH POLYESTER OR CHOPPED GLASS
- GREAT AS BASE COAT REFLECTIVE COATING



COMPLIANCE:

Exceeds performance requirements of ASTM D1227, TYPE III, Class I. UL CLASS A RATED File #R27202. ASBESTOS FREE.

Weight Per Gallon	8.5 lbs/gal
Residue by Evaporation	42%
Adhesion to Polyurethane Foam	Excellent
Tool Application	Brush or Spray
Skin Time (50% Relative Humidity, 70 °F)	4 - 8 hours
Full Cure (50% Relative Humidity, 70 °F)	24 - 48 hours
Application Temperatures	55 °F - 110 °F
Clean-up Tools	Warm Water & Soap

NOTE: *Percentage may vary +/- 5%

SHIPPING WEIGHTS:

5 gallons (18.9L)	VOC/VOS
45 lbs.	<10 g/L

PETROLEUM ASPHALT	C.A.S.# 8052-42-4
CLAY	C.A.S.# 1332-58-7
WATER	C.A.S.# 7732-18-5